

The listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently Amended) A liquid crystal display apparatus comprising:
a liquid crystal device having a pixel portion comprising:
 - an insulating film;
 - a plurality of switching elements formed over the insulating film;
 - a plurality of electrodes electrically connected to the plurality of switching
elements;
 - a liquid crystal material adjacent to the plurality of electrodes; and
 - a counter substrate opposed to the plurality of electrodes with the liquid
crystal material interposed therebetween;a back light unit comprising:
 - a plastic substrate;
 - a plurality of light emitting elements formed over the plastic substrate;
 - a resin covering the plurality of light emitting elements,a polarizing plate disposed between the liquid crystal device and the back light
unit, the polarizing plate being attached to the insulating film by an adhesive wherein the
insulating film is in direct contact with the adhesive,
wherein the plastic substrate covers an entirety of the pixel portion.
 - ~~a first plastic substrate;~~
 - ~~a light-emitting device formed over the first plastic substrate;;~~
 - ~~a resin covering the light-emitting device;~~
 - ~~a polarizing plate formed over the resin;~~
 - ~~an insulating film adhered to the polarizing plate with an adhesive;~~
 - ~~a semiconductor device formed over the insulating film;~~

~~a liquid crystal cell electrically connected to the semiconductor device; and
a second plastic substrate,
wherein the semiconductor device and the liquid crystal cell are formed between
the first plastic substrate and the second plastic substrate,
wherein the first plastic substrate is larger than the second plastic substrate.~~

2. (Withdrawn) A liquid crystal display apparatus comprising:
a first plastic substrate having a concave portion;
a plurality of light-emitting devices formed in the concave portion of the first plastic substrate;
a resin formed in the concave portion to cover the light-emitting device;
an insulating film adhered to the resin with an adhesive;
a semiconductor device formed over the insulating film;
a liquid crystal cell electrically connected to the semiconductor device; and
a second plastic substrate,
wherein the semiconductor device and the liquid crystal cell are formed between the first plastic substrate and the second plastic substrate, and
wherein the first plastic substrate is larger than the second plastic substrate.

3. (Currently Amended) A liquid crystal display apparatus comprising:
a liquid crystal device having a pixel portion comprising:
an insulating film;
a plurality of switching elements formed over the insulating film;
a plurality of electrodes electrically connected to the plurality of switching
elements;
a liquid crystal material adjacent to the plurality of electrodes; and
a counter substrate opposed to the plurality of electrodes with the liquid
crystal material interposed therebetween;

a back light unit comprising:

a plastic substrate;

a metal film formed over the plastic substrate;

a plurality of light emitting elements formed over the plastic substrate;

a resin covering the plurality of light emitting elements,

a polarizing plate disposed between the liquid crystal device and the back light unit, the polarizing plate being attached to the insulating film by an adhesive wherein the insulating film is in direct contact with the adhesive,

wherein the plastic substrate covers an entirety of the pixel portion.

~~a first plastic substrate;~~

~~a metal film formed over the first plastic substrate;~~

~~a light-emitting device formed over the first plastic substrate;~~

~~a resin covering the light-emitting device;~~

~~a polarizing plate formed over the resin;~~

~~an insulating film adhered to the polarizing plate with an adhesive;~~

~~a semiconductor device formed over the insulating film;~~

~~a liquid crystal cell electrically connected to the semiconductor device; and~~

~~a second plastic substrate,~~

~~wherein the semiconductor device and the liquid crystal cell are formed between the first plastic substrate and the second plastic substrate, and~~

~~wherein the first plastic substrate is larger than the second plastic substrate.~~

4. (Withdrawn) A liquid crystal display apparatus comprising:

a first plastic substrate having a concave portion;

a metal film formed over the concave portion;

a plurality of light-emitting devices formed in the concave portion;

a resin formed in the concave portion to cover the light-emitting device;

an insulating film adhered to the resin with an adhesive;

a semiconductor device formed over the insulating film;
a liquid crystal cell electrically connected to the semiconductor device; and
a second plastic substrate,
wherein the semiconductor device and the liquid crystal cell are formed between
the first plastic substrate and the second plastic substrate, and
wherein the first plastic substrate is larger than the second plastic substrate.

5. (Currently Amended) A liquid crystal display apparatus according to ~~any one of claims 3 and 4~~ claim 3, wherein the metal film is sand blasted.

6. (Currently Amended) A liquid crystal display apparatus according to any one of ~~claims 1 to 4~~ claims 1 and 3, wherein the liquid crystal cell is transparent to light.

7. (Original) A liquid crystal display apparatus according to claim 1, wherein the light-emitting device is a light-emitting diode.

8. (Original) A liquid crystal display apparatus according to claim 7, wherein the light-emitting diode is connected to an FPC and supplied with current via the FPC.

9. (Withdrawn) A liquid crystal display apparatus according to claim 2, wherein the light-emitting device is a light-emitting diode.

10. (Withdrawn) A liquid crystal display apparatus according to claim 9, wherein the light-emitting diode is connected to an FPC and supplied with current via the FPC.

11. (Original) A liquid crystal display apparatus according to claim 3, wherein the light-emitting device is a light-emitting diode.

12. (Original) A liquid crystal display apparatus according to claim 11, wherein the light-emitting diode is connected to an FPC and supplied with current via the FPC.

13. (Withdrawn) A liquid crystal display apparatus according to claim 4, wherein the light-emitting device is a light-emitting diode.

14. (Withdrawn) A liquid crystal display apparatus according to claim 13, wherein the light-emitting diode is connected to an FPC and supplied with current via the FPC.

15. (Currently Amended) A liquid crystal display apparatus according to any one of ~~claims 1 to 4~~ claims 1 and 3, wherein the liquid crystal display apparatus is incorporated in a cellular phone.

16. (Currently Amended) A liquid crystal display apparatus according to any one of ~~claims 1 to 4~~ claims 1 and 3, wherein the liquid crystal display apparatus is incorporated in an electronic book.

17. (Currently Amended) A liquid crystal display apparatus according to any one of ~~claims 1 to 4~~ claims 1 and 3, wherein the liquid crystal display apparatus is incorporated in a wrist watch.

18. (Currently Amended) A liquid crystal display apparatus according to any one of ~~claims 1 to 4~~ claims 1 and 3, wherein the liquid crystal display apparatus is incorporated in a personal computer.

19. (Currently Amended) A liquid crystal display apparatus according to any one of ~~claims 1 to 4~~ claims 1 and 3, wherein the liquid crystal display apparatus is incorporated in a front glass.

20. (Currently Amended) A liquid crystal display apparatus according to any one of ~~claims 1 to 4~~ claims 1 and 3, wherein the liquid crystal display apparatus is incorporated in an electronic card.

21.-45. (Canceled)

46. (Withdrawn) A liquid crystal display apparatus according to claim 2, wherein the resin has a flat surface so as to fill the concave portion with the resin.

47. (Withdrawn) A liquid crystal display apparatus according to claim 4, wherein the resin has a flat surface so as to fill the concave portion with the resin.

48. (Previously Presented) A liquid crystal display apparatus according to claim 1, wherein the resin comprises a transparent particle.

49. (Withdrawn) A liquid crystal display apparatus according to claim 2, wherein the resin comprises a transparent particle.

50. (Previously Presented) A liquid crystal display apparatus according to claim 3, wherein the resin comprises a transparent particle.

51. (Withdrawn) A liquid crystal display apparatus according to claim 4, wherein the resin comprises a transparent particle.

52. (Previously Presented) A liquid crystal display apparatus according to claim 1, wherein the light-emitting device includes a pair of electrodes.

53. (Withdrawn) A liquid crystal display apparatus according to claim 2, wherein the light-emitting device includes a pair of electrodes.

54. (Previously Presented) A liquid crystal display apparatus according to claim 3, wherein the light-emitting device includes a pair of electrodes.

55. (Withdrawn) A liquid crystal display apparatus according to claim 4, wherein the light-emitting device includes a pair of electrodes.

56. (Canceled)

57. (Withdrawn) A liquid crystal display apparatus according to claim 2 further comprising a polarizing plate over the resin.

58. (Canceled)

59. (Withdrawn) A liquid crystal display apparatus according to claim 4 further comprising a polarizing plate over the resin.

60. (Canceled)

61. (New) A liquid crystal display apparatus according to any one of claims 1 and 3, wherein the plastic substrate is larger than the counter substrate.